

Project: Toner Recovery Bottle

Customer Issues: High Cost, Poor Quality, Slow Production

Original

- Blow Molded
 - Slower cycle times
 - Secondary machining required
 - Additional components required
 - 14% fall out due to poor quality

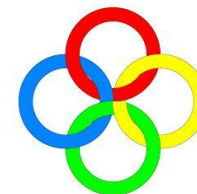


Pro-Mold Solution

- Injection Molded Welded Design
 - Fast cycle times
 - No secondary machining
 - No additional components
 - 0% quality fallout



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Toner Recovery Bottle	Original Design	PMI Solution
Annual Volume	15000	15000
Quality Fallout	2100	0
Cost Each	\$23.50	\$6.00
Yearly Cost	\$401,850.00	\$90,000.00
Change Over Investment (Tooling & Equip)	N/A	\$175,000.00
ROI		6 Months
Yearly Savings		\$311,850.00